

# SF-Cu

SAFRA  
Al8

## DESCRIPTION

The alloy SF-CuAl8 has been developed for welding copper alloys and for coatings on steel, steel castings, nickel alloys and for fixing works in artistic foundries. Excellent for metal spraying. This material offers a very high resistance to seawater-corrosion and to the most commonly used acids in any concentration and at any temperature they may be needed. High erosion resistance. Often used for welding galvanised steel sheets.

## AWS A5.7/A5.7M

Er Cu Al-A1

## EN ISO 24373

S Cu 6100 - Cu Al7

## APPLICATION FIELDS

Shipbuilding: propellers, pumps, shafts and valves, bearings, main shafts.  
Chemical industry: gate valves, sleeves, pipes, heat exchangers, gear housings.  
Automotive industry: maintenance of car-parts and tools, bearings in general and galvanized sheets.  
Construction industry: welding and coating of aluminium-bronze with steel basis. Recommended for coating wearing metal.

### SHIELDING GASES FOR GMAW/GTAW

Argon: I1

Gas flow rate:  
14-18 l/min

### MECHANICAL CHARACTERISTICS

Tensile strenght Rm: 390 - 450 N/mm<sup>2</sup>

Elongation L=5d: 45%

Hardness: 80 - 110 HB

Hardness after work hardening: 140 HB

Conductivity: 8 m/OHM mm<sup>2</sup>

*Mechanical properties quoted above are approximate values, intended for guidance only.*

## AVAILABLE SIZES\*

**MIG: 12,5 Kg – 15 Kg D300 or K300/KS300 spools**

*Diameter of the wire*

0,8 mm - 0,9 mm - 1,0 mm - 1,2 mm - 1,6 mm - 2,0 mm - 2,4 mm

**TIG carton box of 10 Kg o Kg 25 (x 1000 mm length)**

*Diameter of the rods*

1,6 mm - 2,0 mm - 2,4 mm - 3,2 mm - 4,0 mm

\* More diameters and packaging upon request

## CHEMICAL COMPOSITION

in%(m/m)<sup>(a,b)</sup> as per EN ISO 24373

Al	6,0 -8,5
Si	0,20
Mn	*
Ni incl. Co	*
Zn	0,2
Pb	0,02
Fe	*
Sn	*
Cu	remainder
	others total 0,4 <sup>(c)</sup>

(a) Single values shown in the table are maximum values, unless otherwise noted.

(b) Chemical analysis as per AWS A5.7/A5.7M upon request.

(c) And \* The total of all other elements, including those for which the maximum value or an asterisk (\*) is shown, shall not exceed the value specified in "Others total".